



## Electron-impact ionization of the SiCl<sub>3</sub> radical

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### ABSTRACT

We describe improvements to the fast-beam apparatus that has been used extensively for electron-impact ionization cross section measurements for atoms, molecules, and free radicals in our group for the past 15 years. A high-intensity, dispenser-type electron emitter capable of producing an electron beam of more than 2 mA at electron energies above 50 eV is used instead of a conventional indirectly heated, oxide-coated electron source. We also replaced the channel electron multiplier by a position-sensitive, triple multi-channel plate ion detector. Experiments using well-established ionization cross sections in conjunction with extensive ion trajectory simulations were carried out to verify the performance of the modified fast-neutral-beam apparatus. This apparatus was subsequently employed in the measurement of absolute partial cross sections for the formation of various singly charged positive ions produced by electron impact on SiCl<sub>3</sub> for impact energies from threshold to 200 eV. A comparison with calculations and with the previously reported ionization cross section for SiCl<sub>4</sub>, SiCl<sub>2</sub>, and SiCl is also made.

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### 1. Introduction

Electron-driven collisional interactions, such as the electron-impact ionization and dissociative ionization of a molecule are of interest from a basic science perspective as well as from the viewpoint of data needs for applications. Rigorous calculations of electron-impact cross sections for molecular ionization are beyond the capabilities of quantum mechanical, first principles methods [1], because of the complexity of the molecular target and the variety of final states in the ionization process. Semi-rigorous methods such as semi-classical and semi-empirical methods are commonly used instead [2]. Even though experimental ionization studies have been carried out for almost 100 years, there are still many atoms, molecules, and free radicals for which no ionization cross section data are available. The reliable determination of partial ionization cross sections presents a particular challenge. Mass- and energy-dispersive elements have to be used to separate singly from multiply charged ions and parent ions from fragment ions. The complete extraction of the product ions from the interaction region, where the electron beam intersects the target beam ('ion source'), the transport of the product ions through the mass- and/or energy-

dispersive elements (particularly of fragment ions produced with excess kinetic energy) and their detection with 100% efficiency pose serious challenges.

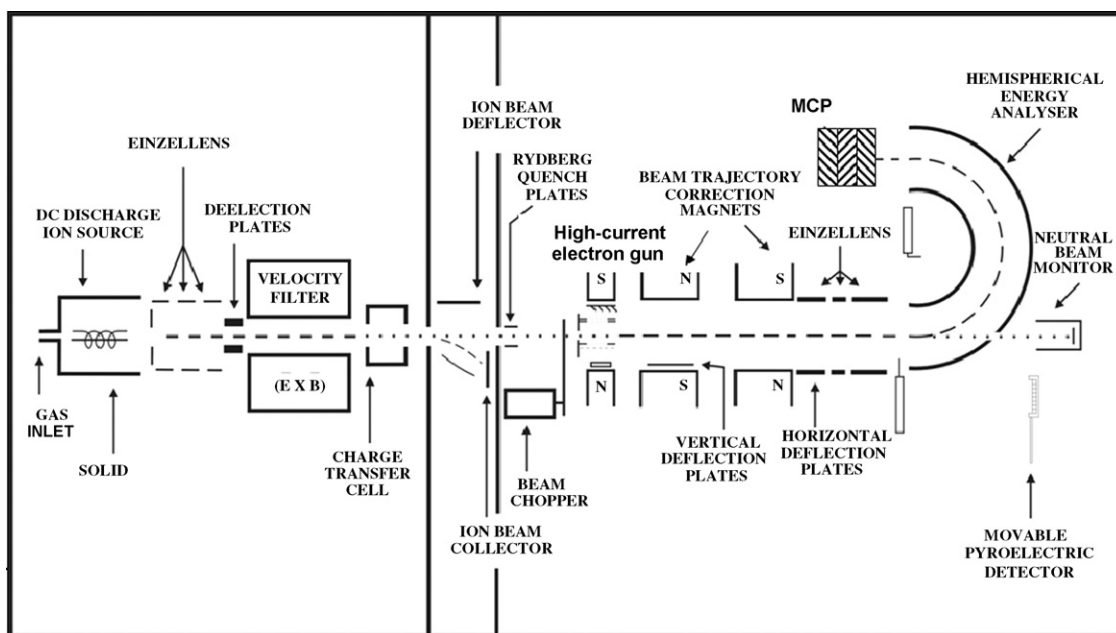
The group of Märk and co-workers [3] were the first to investigate systematically the ion extraction from the ion source and the ion transport through a mass spectrometer from the ion source to the ion detector. They identified discrimination effects as the most serious problem for accurate absolute partial ionization cross section measurements, particularly in the case of dissociative ionization processes. Detailed investigations of the ion extraction efficiency as a function of excess kinetic energy and of the ion transport efficiency from the ion source to the detector in conjunction with ion trajectory simulations are nowadays essential in characterizing and quantifying the ability of a particular experimental technique and apparatus to determine reliable absolute partial electron-impact ionization cross sections.

Conventional techniques for the measurement of electron-impact ionization cross sections use an effusive gas jet or a heated oven to produce the target beam. These approaches limit the list of targets to stable atoms and molecules. In contrast, the fast-neutral-beam method, which was first introduced by Cook and Peterson [4] and which was subsequently employed extensively by Freund and co-workers [5], has been shown to be a reliable experimental method for the determination of electron-impact ionization cross sections of free radicals and other short-lived and/or unstable species (as well as for atoms and stable molecules). A slightly modified version of this apparatus was subsequently used in our group in a series of absolute ionization cross section measurements for many

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**Fig. 1.** Schematic diagram of the modified fast-beam apparatus, which employs (i) a positive-sensitive triple-stack multi-channel plate (MCP) detector and (ii) a new dispenser-type high-current electron gun.

molecules and free radicals (see Ref. [6] and references therein to earlier work). Recent advances in experimental techniques made it possible to improve the performance of this apparatus significantly by (i) increasing the electron current density by more than a factor of 20 using a new dispenser-type electron emitter and by (ii) employing position-sensitive ion detection, which allows the determination of the product ion distribution on the face of the detector.

The impact of these improvements and the expanded capabilities of the modified fast-beam apparatus are described in this paper along with the results of a detailed study of the electron-impact ionization of the  $\text{SiCl}_3$  free radical, which will be discussed also in the context of previously published electron-impact ionization data for  $\text{SiCl}_2$  and  $\text{SiCl}$  [7] and for the stable  $\text{SiCl}_4$  molecule [6] as well as with calculated cross sections. The work on the interactions of  $\text{SiCl}_x$  ( $x = 1-4$ ) with electrons is largely motivated by the importance of  $\text{SiCl}_4$  as the main volatile etch product in chlorine-based etching of silicon [8–11]. Furthermore,  $\text{SiCl}_4$  is used as an admixture in processing plasma feed gas mixtures that are used for selective reactive ion etching of GaAs on AlGaAs [12] and for other plasma-enhanced processes, including the formation of self-assembled nanocrystalline silicon dots by  $\text{SiCl}_4/\text{H}_2$  plasma-enhanced chemical vapor deposition [10] and the characterization of polyester fabrics treated in  $\text{SiCl}_4$  plasmas [13,14]. The electron-impact ionization and dissociative ionization cross sections of the  $\text{SiCl}_4$  molecule, as well as of the  $\text{SiCl}_x$  ( $x = 1-3$ ) reactive species resulting from the collisional break-up of  $\text{SiCl}_4$ , are very important quantities for the understanding and modeling of the interaction of silicon–chlorine plasmas with materials in those applications. We note that some of results described in this paper have been reported earlier at a conference [15].

## 2. Experimental apparatus and performance verification

### 2.1. Apparatus modifications

The fast-neutral-beam apparatus used in the present experiments has been described in detail in earlier publications [5,16].

Here we only give a brief summary of two recent modifications to the apparatus and their impact on the performance of the apparatus (see Fig. 1). First of all, we replaced the channel electron multiplier (CEM), which served as ion detector with a position-sensitive, triple multi-channel plate (MCP) detector in a Z-stack arrangement for maximum gain (RoentDek model DLD40 MCP detector with a delay-line anode capable of high-resolution 2D-imaging and fast timing for charged particle or photon detection at high rates with multi-hit capability). The new detector allows us to monitor the distribution of the product ions that emerge from the hemispherical analyzer on the face of ion detector. The ability to obtain the product ion distribution in addition to the total ion count is important in situations where fragment ions that are close in their mass-to-charge ratio are formed with broad excess kinetic energy distributions, which causes the individual ion distributions to overlap on the face of the detector. This was the case in our ionization studies of  $\text{NO}$ ,  $\text{NO}_2$ , and  $\text{N}_2\text{O}$ , where we could not resolve the ion signals corresponding to  $\text{N}^+$  and  $\text{O}^+$  and only reported a cross sections for the combined ( $\text{N}^+ + \text{O}^+$ ) formation [17]. The experimental determination of the ion distribution on the detector face in conjunction with SIMION ion trajectory simulations allow us to deconvolute such overlapping ion distributions and obtain individual cross sections in the modified apparatus.

Secondly, we installed a new electron gun with a dispenser-type cathode, which consists of a porous tungsten matrix of about 20% porosity as a base, interspersed uniformly with a mixture of barium and calcium aluminate as the electron emitting material. The porous metal matrix acts as a reservoir from which the emitting material can diffuse to the surface, maintain an active layer and provide a low work-function surface for the thermionic emission of electrons. The cathode is activated by indirect heating. The new emitter has the following properties:

- 1–2 A/cm<sup>2</sup> continuous emission current density;
- a useful lifetime of more than 10,000 h;
- no degradation of the emission current over time;
- a minimal evaporation rate;
- superior shock and vibration resistance;

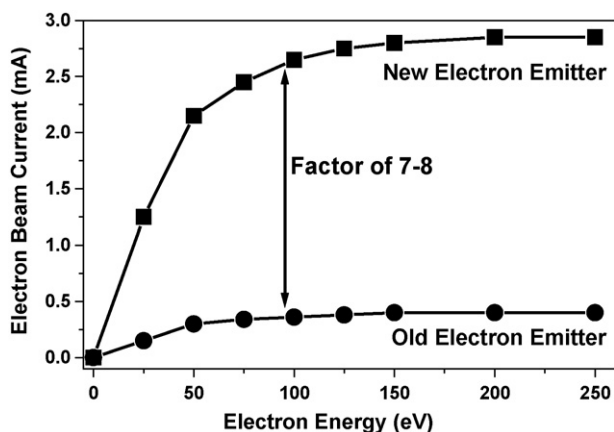


Fig. 2. Comparison of the electron beam current vs. electron energy for the new electron emitter (squares) and the old electron emitter (circles).

- high reliability and reproducibility of the operating characteristics.

The total beam current produced by the new electron emitter is almost a factor of 10 higher than what was obtained with the previous gun. A maximum beam current of well over 2 mA at energies above 50 eV can be achieved (Fig. 2). At beam energies of 10 eV and 4 eV, the total current is still around 20  $\mu\text{A}$  and 5  $\mu\text{A}$ , respectively. In addition, the size (i.e., cross section) of the electron beam produced by the new emitter in the interaction region is about 0.2  $\text{cm}^2$  compared to a beam size of 0.6  $\text{cm}^2$  produced by the old electron gun. Thus, the current density produced by the new emitter of up to 25  $\text{mA}/\text{cm}^2$  (for dc operation) exceeds that of the old gun by about a factor of 20. We note that, in principle, even higher currents, up to 4 mA can be realized with this new electron emitter for impact energies above about 70 eV, but we usually limited the current used in our experiments to less than 2 mA at energies above 50 eV in an effort to minimize distortion of the shape of the electron beam in the interaction region due to space charge effects.

All other features and components of the original fast-beam apparatus and the experimental procedure to obtain absolute cross sections as described earlier [5,16] remained unchanged. In principle, the fast-beam apparatus affords the capability to measure directly all quantities that determine the absolute cross section. However, here we used the well-established Kr or Ar absolute

ionization cross sections to calibrate a pyroelectric crystal. The calibrated crystal, in turn, was then used to determine the flux of the neutral target beam in absolute terms. The typical uncertainty of absolute ionization cross sections determined in the fast-beam apparatus is in the range from  $\pm 15\%$  to  $\pm 18\%$  [5,16].

## 2.2. Ion trajectory simulations

We carried out extensive ion trajectory simulations using the most recent version of the SIMION charged particle trajectory simulation package [18] in an attempt characterize and quantify the ion transport, ion collection, and ion detection capabilities of the modified fast-beam apparatus. The simulations track ions formed in the interaction region of the electron beam and the neutral target beam (ion source) to the MCP detector. The electron-induced ionization in the interaction region creates product ions, which in the case of molecular targets consist of parent ions and fragment ions produced by dissociative ionization. Parent ions are formed with essentially the same kinetic energy as the incident neutral beam and no appreciable excess kinetic energy is imparted on a parent ion in the ionization process. Fragment ions, on the other hand, are produced with a distribution of excess kinetic energies, which may range from thermal and near-thermal to more than 10 eV per fragment ion. As a result, the fragment ions have a much wider kinetic energy spread compared to the parent ions. This, in turn, results in a much more divergent fragment ion beam. Furthermore, the two (or more) fragments formed in the dissociative ionization process share the initial kinetic energy, so that fragment ions travel with less than the initial neutral beam energy towards the detector.

In our simulations, we first create a randomized set of values of the excess kinetic energy for a given fragment ion in a range of values for the excess energy that is either known from other experiments or from the literature. The energy is then converted to a velocity of the fragment, whose direction is randomly selected within a  $360^\circ$  cone. The path of each ion is tracked from the ion source through the electrostatic Einzel lens and the hemispherical analyzer. We also take into account the displacement of the ions due to the small transverse collimating magnetic field and the effect of the additional magnetic steering field (see Fig. 1). Ions that leave the hemispherical analyzer travel an additional few centimeters before they reach the MCP detector (with an active detection area measuring 46 mm in diameter), which is held at a negative potential of 3 kV. The simulation ultimately determines the number of ions arriving at the detector and their position on the detector surface and calculates the transmission percentage. If an ion is lost between

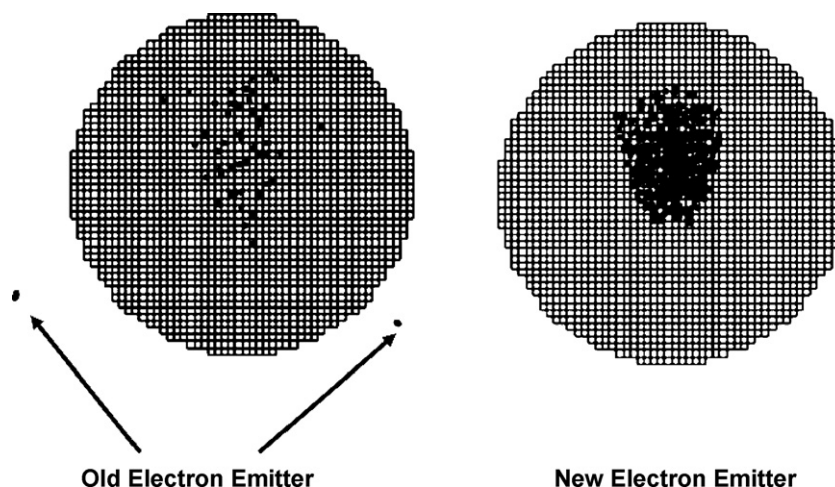


Fig. 3. Comparison of the simulated  $\text{Cl}^+$  fragment ion beam obtained from dissociative ionization of  $\text{SiCl}_4$  for a 3 eV excess kinetic energy of the  $\text{Cl}^+$  ion (see text for details).

the interaction region and the detector, it is possible to identify the place where the ion hit a surface or was blocked.

The higher electron beam current from the new emitter and smaller interaction region result in significantly higher signal rates and a much more tightly focused product ion signature on the face of the MCP detector. This is shown in Fig. 3, where we simulated the  $\text{Cl}^+$  fragment ion signal from the dissociative ionization of  $\text{SiCl}_4$  (for an excess kinetic energy of 3 eV per  $\text{Cl}^+$  fragment ion) on the face of the MCP detector for both the old and the new electron gun. In this simulation, the effect of the higher signal rate due to the more intense electron gun was not taken into account explicitly. Both simulations start with the same number of product ions in the interaction region. We note that the  $\text{Cl}^+$  product ion beam obtained with the new electron emitter is much more tightly focused on the face of the MCP detector. Most importantly, the ion collection efficiency with the old emitter is already appreciably less than 100% for a 3 eV  $\text{Cl}^+$  fragment ion from  $\text{SiCl}_4$  as evidenced (i) by the fact that number of ions hitting the detector surface is considerably larger in the right diagram (new emitter) compared to the left diagram (a significant fraction of the  $\text{Cl}^+$  ions generated by the old emitter are lost during ion transport through the apparatus and never reach the detector) and (ii) by the ions in the left diagram that “miss” the surface area of the MCP, whereas all product ions lie well within the cross sectional area of the MCP when the new electron emitter is employed (no ions are lost in transport and the ion collection efficiency is 100% in this case).

### 2.3. Test measurements

We tested the performance of the modified fast-beam apparatus by carrying out a series of test measurements using the rare gases (He, Ne, Ar, Kr, and Xe), for which the ionization cross sections (absolute values and cross section shapes) are well known and for  $\text{N}_2$ , where the significant excess kinetic energy of the  $\text{N}^+$  fragment formed in the dissociative ionization process poses a serious challenge to the capabilities of the any apparatus.

The absolute ionization cross sections of the rare gases are known with higher accuracy ( $\pm 4\%$  for Ar, between  $\pm 5\%$  and  $\pm 8\%$  for He, Ne, and Kr and  $\pm 12\%$  for Xe) than the cross section of any other atom or molecule [19]. The partial rare gas ionization cross sections of Freund and co-workers [5] obtained with the ‘old’ fast-neutral-beam apparatus are considered among the most reliable data (see, e.g., discussion in Ref. [19]). We remeasured the absolute single rare gas ionization cross sections in the new fast-neutral-beam apparatus in the following way. We determined (i) the shape of the  $\text{Ar}^+$  single ionization cross section, which has a well-established shape with a very distinct feature around 50 eV and (ii) the ratios of the cross sections for the formation of all singly charged rare gas ions at a fixed energy of 70 eV relative to the Ar ionization cross section. This was done by determining the MCP count rate that corresponds to the established absolute  $\text{Ar}^+$  cross section at 70 eV. On the basis of the rare gas ionization cross section ratios at 70 eV as obtained from Ref. [19], we then calculated the expected MCP count rates that correspond to the absolute  $\text{He}^+$ ,  $\text{Ne}^+$ ,  $\text{Kr}^+$ , and  $\text{Xe}^+$  cross sections at 70 eV and measured the actual count rates. The agreement between our measured and calculated count rates was excellent, all values agreeing with each other well within the margins of error that can be expected based on the quoted accuracy of the underlying absolute cross sections.

Several groups have employed mass-selective techniques to measure partial ionization cross sections for the formation of  $\text{N}_2^+$  and  $\text{N}^+$  ions from  $\text{N}_2$  (see, e.g., Peterson [20] and Freund et al. [21]). While the  $\text{N}_2^+$  parent ions are formed with thermal or near-thermal kinetic energy, the dissociative ionization leading to  $\text{N}^+$  produces fragment ions with a broad excess kinetic energy dis-

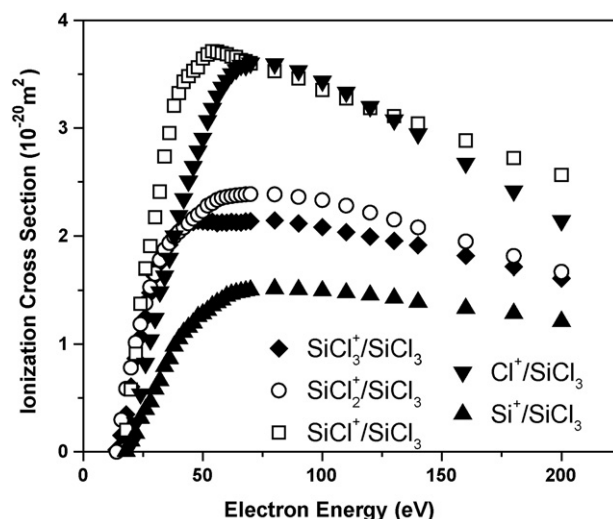


Fig. 4. Absolute partial cross sections for the formation of the singly charged ions  $\text{SiCl}_3^+$  (diamonds),  $\text{SiCl}_2^+$  (circles),  $\text{SiCl}^+$  (squares),  $\text{Cl}^+$  (inverted triangles), and  $\text{Si}^+$  (triangles) as a function of electron energy from threshold to 200 eV. The absolute cross sections have margins of uncertainty of  $\pm 15\%$  (see text), which are not shown.

tribution [1] as evidenced by an  $\text{N}^+$  appearance energy of about 30 eV, which is significantly higher than the thermochemical minimum energy of 24.3 eV required to produce  $\text{N}^+$  from  $\text{N}_2$  ( $\text{N}^+/\text{N}_2$ ). We combined SIMION ion trajectory modeling for the formation of  $\text{N}^+$  ions from  $\text{N}_2$  in the modified fast-beam apparatus with measurements of all partial  $\text{N}_2$  ionization cross sections. We simulated the  $\text{N}^+/\text{N}_2$  ion distribution on the MCP detector with the excess kinetic energy as a free parameter and compared the simulated distribution with measured distributions. A comparison between the measured and simulated ion distributions on the face of the MCP detector reveals (at least qualitative) information about the actual excess kinetic energy distribution and provides a measure of the ion collection efficiency under various operating conditions. Up to an excess kinetic energy of 4.65 eV per  $\text{N}^+$  ion, we could demonstrate a 100%  $\text{N}^+$  ion collection efficiency. Subsequently, we carried out absolute ionization cross section measurements of  $\text{N}_2$  in the modified fast-beam apparatus measuring the  $\text{N}_2^+$  and ( $\text{N}^+ + \text{N}_2^{++}$ ) partial cross sections as well as the respective appearance energies. The results agreed with the accepted cross section values to better than  $\pm 5\%$  and to better than  $\pm 0.5$  eV for the appearance energies.

### 3. Results and discussions

The results of the absolute partial ionization cross section measurements for the  $\text{SiCl}_3$  free radical from threshold to 200 eV using the modified fast-beam apparatus are presented and discussed in this section. Fig. 4 shows the measured partial cross sections for the formation of the  $\text{SiCl}_3^+$  parent ion and all singly charged fragment ions  $\text{SiCl}_2^+$ ,  $\text{SiCl}^+$ ,  $\text{Si}^+$ , and  $\text{Cl}^+$ . The partial ionization cross sections as well as the total single  $\text{SiCl}_3$  ionization cross section are summarized in Table 1 for easy reference. Cross sections for the formation of doubly charged ions are not reported here, since the maximum values of the cross sections for formation of doubly charged ions from  $\text{SiCl}_3$  are less than  $0.1 \times 10^{-20} \text{ m}^2$ , similar to what was found earlier in the case of  $\text{SiCl}_4$  [6] and for  $\text{SiCl}_2$  and  $\text{SiCl}$  [7].

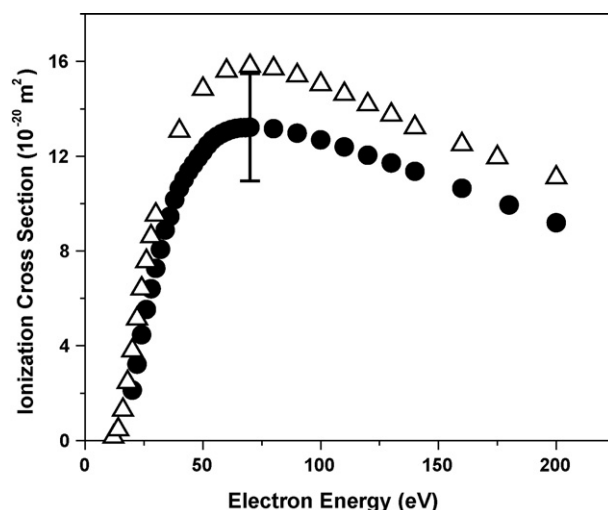
The partial ionization cross sections can be grouped into three categories according to their absolute magnitude: (i) the  $\text{SiCl}^+$  and  $\text{Cl}^+$  cross sections have the largest maximum cross section values ( $> 3.5 \times 10^{-20} \text{ m}^2$ ), (ii) the  $\text{SiCl}_3^+$  and  $\text{SiCl}_2^+$  cross sections have maximum values slightly exceeding  $2 \times 10^{-20} \text{ m}^2$ , and (iii) the  $\text{Si}^+$  cross section has a maximum value of about  $1.51 \times 10^{-20} \text{ m}^2$ . The

**Table 1**

Absolute partial and total single electron-impact ionization cross sections for SiCl<sub>3</sub> as a function of electron energy from threshold to 200 eV

Electron energy (eV)	Ionization cross section ( $\times 10^{-20} \text{ m}^2$ )					Total (single)
	SiCl <sub>3</sub> <sup>+</sup>	SiCl <sub>2</sub> <sup>+</sup>	SiCl <sup>+</sup>	Si <sup>+</sup>	Cl <sup>+</sup>	
12	–	–	–	–	–	–
14	0.01	–	–	–	–	0.01
16	0.15	0.30	–	–	–	0.45
18	0.35	0.58	0.20	0.004	–	1.13
20	0.60	0.78	0.58	0.10	0.07	2.13
22	0.87	1.01	0.91	0.17	0.27	3.22
24	1.07	1.18	1.37	0.31	0.54	4.47
26	1.24	1.38	1.70	0.39	0.82	5.53
28	1.47	1.53	1.90	0.46	1.04	6.40
30	1.63	1.65	2.17	0.58	1.24	7.27
32	1.75	1.78	2.41	0.66	1.48	8.07
34	1.86	1.87	2.73	0.79	1.62	8.88
36	1.92	1.93	2.95	0.86	1.79	9.46
38	2.00	1.99	3.21	0.98	2.00	10.17
40	2.05	2.04	3.32	1.04	2.19	10.64
42	2.07	2.08	3.43	1.11	2.34	11.03
44	2.11	2.11	3.48	1.15	2.51	11.37
46	2.13	2.16	3.53	1.20	2.64	11.65
48	2.14	2.19	3.56	1.25	2.79	11.94
50	2.13	2.23	3.64	1.28	2.90	12.19
52	2.12	2.28	3.68	1.31	3.07	12.47
54	2.13	2.30	3.71	1.35	3.18	12.68
56	2.12	2.33	3.71	1.38	3.30	12.84
58	2.12	2.35	3.70	1.41	3.38	12.96
60	2.12	2.36	3.68	1.44	3.44	13.05
62	2.13	2.37	3.66	1.46	3.50	13.13
64	2.12	2.38	3.66	1.47	3.54	13.17
66	2.12	2.38	3.63	1.48	3.58	13.19
68	2.13	2.38	3.62	1.49	3.58	13.21
70	2.14	2.39	3.60	1.50	3.60	13.22
80	2.14	2.39	3.53	1.51	3.59	13.16
90	2.11	2.36	3.46	1.50	3.53	12.97
100	2.08	2.33	3.35	1.49	3.43	12.69
110	2.03	2.28	3.28	1.47	3.33	12.40
120	1.99	2.21	3.19	1.45	3.19	12.04
130	1.95	2.15	3.11	1.43	3.07	11.71
140	1.91	2.08	3.04	1.39	2.94	11.36
160	1.82	1.95	2.88	1.33	2.67	10.65
180	1.71	1.81	2.72	1.28	2.41	9.95
200	1.61	1.67	2.56	1.21	2.14	9.19

parent SiCl<sub>3</sub><sup>+</sup> cross section curve has a threshold of about 12.3 eV and rises to its maximum of  $2.14 \times 10^{-20} \text{ m}^2$  at an electron energy of slightly below 50 eV. The cross section then declines slightly with increasing impact energy followed by a second maximum of similar magnitude at about 80 eV. Subsequently, the cross section curves gradually declines to about  $1.6 \times 10^{-20} \text{ m}^2$  at 200 eV. The SiCl<sub>2</sub><sup>+</sup> cross section, with a threshold of about 13 eV, rises in a fashion similar to SiCl<sub>3</sub><sup>+</sup> cross section, but exhibits only one maximum of  $2.4 \times 10^{-20} \text{ m}^2$  around 70 eV. The SiCl<sup>+</sup> cross section rises from a threshold of about 14.8 eV to a narrow maximum of  $3.7 \times 10^{-20} \text{ m}^2$  at about 55 eV and declines to a value of slightly less than  $2.6 \times 10^{-20} \text{ m}^2$  at 200 eV. The Cl<sup>+</sup> and Si<sup>+</sup> cross sections have both thresholds of just below 20 eV. The Cl<sup>+</sup> cross section has a fairly sharp maximum of  $3.6 \times 10^{-20} \text{ m}^2$  at 70 eV. By contrast, the Si<sup>+</sup> cross section has a broad maximum of  $1.5 \times 10^{-20} \text{ m}^2$  around 80 eV and shows a much more gradual decline towards higher impact energies. The shape of the SiCl<sub>3</sub><sup>+</sup> cross section with a double-maximum structure is similar to what was observed earlier for selected partial SiCl<sub>4</sub>, SiCl<sub>2</sub>, and SiCl cross sections [6,7] as well as for some partial cross sections of other Cl-containing molecules, such as TiCl<sub>4</sub> [22], and Cl<sub>2</sub> [23]. The low-energy maximum may be indicative of the presence of indirect ionization channels such as autoionization. We note that the observed appearance energies for the various ions are very close to the known ionization energy in the case of the SiCl<sub>3</sub><sup>+</sup> parent ion and the thermochemical minimum energies required for



**Fig. 5.** Absolute total single SiCl<sub>3</sub> ionization cross section as a function of electron energy from threshold to 200 eV, present experiment (circles) and calculated cross sections using the DM formalism (triangles).

the formation of the various fragment ions. This indicates that the fragment ions are formed with little excess kinetic energy.

We are only aware of one calculation of the SiCl<sub>3</sub> total single ionization cross section, namely a calculation based on the semi-empirical Deutsch–Märk (DM) formalism [2]. Fig. 5 shows the experimentally determined total single SiCl<sub>3</sub> ionization cross section (which is obtained as the sum of all the partial cross sections for the formation of singly charged ions) in comparison with the calculated total single DM cross section for SiCl<sub>3</sub>. The agreement between measured and calculated total single ionization cross sections is very good in terms of the cross section shape, but less satisfactory in terms of the absolute cross section magnitude. The calculated cross section exceeds the measured cross section at impact energies above 30 eV. The discrepancy reaches about 20% in the region of the cross section maximum. We note that the overall uncertainty in the experimentally determined cross section is about  $\pm 17\%$  at 70 eV and is given by the sum of the uncertainties in the relative partial cross sections (added in quadrature) and the uncertainty in the absolute cross section calibration. The level of agreement between calculated and experimentally determined SiCl<sub>3</sub> cross section is similar to what was found for other polyatomic molecules (see, e.g., Deutsch et al. [2]). We note, however, that by contrast the agreement between calculated and experimentally determined (maximum) cross section for SiCl<sub>4</sub> [6] and for SiCl<sub>2</sub> and SiCl [7] was better than 5%.

#### 4. Conclusions

The fast-beam apparatus that has been used extensively for ionization cross section measurements in our group for more than 15 years was modified by introducing a new high-current electron emitter and a position-sensitive MCP detector. Experiments using well-established ionization cross sections in conjunction with extensive ion trajectory simulations were carried out to verify the performance of the modified fast-neutral-beam apparatus. Using the modified apparatus, we measured absolute partial cross sections for the formation of all singly charged ions following electron impact on SiCl<sub>3</sub> from threshold to 200 eV. Maximum cross section values range from  $1.5 \times 10^{-20} \text{ m}^2$  to  $4 \times 10^{-20} \text{ m}^2$ . Several partial cross section curves show a prominent structure around 30 eV, which may be indicative of the presence of indirect ionization channels such as autoionization. A comparison between the

experimentally determined total single  $\text{SiCl}_3$  cross section and a calculated cross section using the DM formalism shows that the calculated cross section lies systematically above the experimental data. The discrepancy of 20% is similar to what was found previously for other polyatomic molecules, but is larger than the excellent agreement that was found for  $\text{SiCl}_4$ ,  $\text{SiCl}_2$ , and  $\text{SiCl}$  [6,7].

A comparison of the  $\text{SiCl}_3$  ionization cross sections with the ionization cross sections for the  $\text{SiCl}_4$  parent molecule [6] and the  $\text{SiCl}_2$  and  $\text{SiCl}$  compounds [7] reveals the following findings:

- (1) the maximum value of the total single ionization cross section increases with increasing number of Cl-atoms in the target from  $8 \times 10^{-20} \text{ m}^2$  for  $\text{SiCl}$  to about  $20 \times 10^{-20} \text{ m}^2$  for  $\text{SiCl}_4$ ;
- (2) all four compounds have stable parent ions and the parent ionization cross sections are quite large (compared to those of other halogen-containing polyatomic molecules of similar molecular structure) with maximum values from  $2 \times 10^{-20} \text{ m}^2$  for  $\text{SiCl}_3$  to almost  $4 \times 10^{-20} \text{ m}^2$  for  $\text{SiCl}_4$ , with both  $\text{SiCl}_2$  and  $\text{SiCl}$  having maximum cross sections around  $2.5 \times 10^{-20} \text{ m}^2$ ;
- (3) both atomic fragment ions  $\text{Cl}^+$  and  $\text{Si}^+$  are formed with comparatively large cross sections for all four species, which underscores the importance of these species in plasma processing applications;
- (4) essentially all fragment ions resulting from the dissociative electron-impact ionization of the four compounds  $\text{SiCl}_x$  ( $x=1-4$ ) are formed with little excess kinetic energy.

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It is our great pleasure to contribute this article to this Special Issue of the IJMS honoring Prof. Zdenek Herman. Long before “interdisciplinary and multidisciplinary research” became buzz words, Zdenek carried out research that seamlessly and effortlessly crossed the boundaries between physics and chemistry and applied methods and techniques from both disciplines to provide insights into issues that neither physicists nor chemists working within the confines of their respective discipline felt comfortable attacking.

We are humbled to join the scientific community in recognizing Zdenek Herman as one of the pioneers of inter- and multidisciplinary research in physics and chemistry.

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